

**Off-Site Waste Disposal Locations - 3M Cottage Grove, Minnesota**

Facility ID	Waste Disposed	Est. Period of Use
Oakdale	Liquid and solid industrial waste	1956-1960
Woodbury	Liquid and solid industrial waste	1960-1965
Great Northern Oil Co plant, in Bruno, MN	wastewater/ phenol waste	1960s
Kerrick Site, Pine County, MN*	Liquid and solid industrial waste	1967; 1969
Commercial Chemical Company in Newport, MN (incinerator)	wet scrap (possibly some sludge cake from rotary filter)	~1960 - 1968
Pollution Control, Inc. Savage, MN (incinerator)	Wet scrap	1968 - 1971
Pig's Eye Dump	Ash	1971
Washington County Landfill (Lake Jane Landfill)	WWTP sludge, incinerator scrubber sludge, magnesium oxide sludge and ash from quench chamber of incinerator	1971-1974
Pine Bend Landfill, IGH, MN - BFI (aka Phoenix) Former NPL Site	WWTP sludge and boiler ash	Mid 1970s/ Early 1990s
Anoka County ( <i>Uncertain of proper name</i> )	WWTP sludge	1980s
Rosemount - SKB (USPCI/Laidlaw) (3-4 mi away from Pine Bend)	WWTP sludge and nonhazardous industrial waste from demolition of old incinerator in 2002	Mid 1990s to mid-2003
Superior FCR - ONYX Buffalo, MN	WWTP sludge	Mid-2003 to present

\*Materials recovered and brought back to incinerator for disposal

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**Exhibit  
1872**

State of Minnesota v. 3M Co.,  
Court File No. 27-CV-10-28862